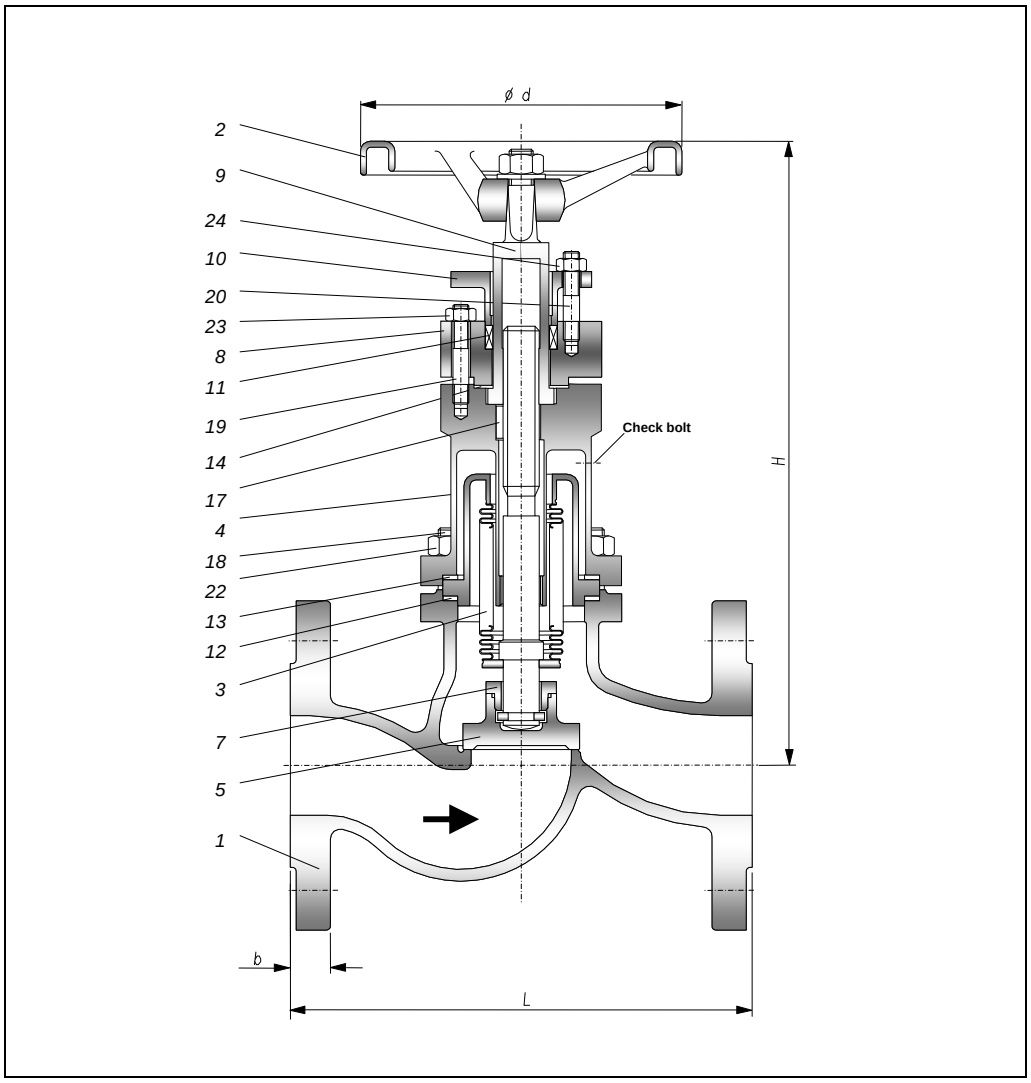
1107

Globe valve
Bellow sealed
Straight seat type

PN 63-100 DN15-100



Design
Acc. to DIN 3356

Top part
Non-rising handwheel
Rising Stem

Stem sealing
Bellow with additional stuffing box

Obturator
Disk

Body seat
Integral seat

Valve ends
Flanges acc. to EN 1092-1 (DIN 2501 Part 1)

Requirements and tests
Acc. to DIN 3356 Part 1
BA = 1,3 x PN

Marking
Nominal size DN
Nominal pressure PN
Body material
Manufacturer brand
Flow direction arrow

Pos.	Denomination	Material 1.4308	Material 1.4581	Pos.	Denomination	Material 1.4308	Material 1.4581
1	Body	1.4308	1.4581	11	Packing	Graphite	Graphite
2	Handwheel	GTS/GTW	GTS/GTW	12,13	Gasket	1.4541 /	1.4571 /
3	Bellow insert	1.4541	1.4571		(grooved)	Graphite	Graphite
	- Bellow	1.4571	1.4571	14	Bearing	PTFE/Coal	PTFE/ Coal
4	Bonnet	1.0402 / 1.0305	1.0402/ 1.0305	17	Fitting key	1.0531	1.0531
				18	Stud bolt	A2-70	A4-70
5	Disk	1.4541	1.4571	18	Stud bolt	A2-70	A4-70
7	Disk screwing	1.4541	1.4571	20	Stud bolt	5.6	5.6
8	Cover	1.0042	1.0042	22	Hex. nut	A2	A4
9	Stem nut	0.7040	0.7040	23	Hex. nut	A2	A4
10	Gland	1.0042	1.0042	24	Hex. nut	5	5

Face-to-face dimension acc. to EN 558-1 series 2 (DIN 3202-F2)

DN		15	20/25	25	32	40	50	65	80	100
L		210	230	230	260	260	300	340	380	430
H		250	250	250	330	330	350		535	570
Ø d		160	160	160		200	200		320	320
PN 63	b	20	22	24	26	28	26	26	28	30
	kg									
PN 100	b	20	22	24	on special demand					
	kg									
k_{VS}		4	6,3	10	16	25	40	63	100	160

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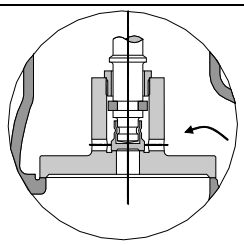
PN 63-100 DN 15-100

Pressure/Temperature ratings in bar g at Temperature in °C

Material	PN	50°C	100°C	120°C	150°C	200°C	250°C	300°C	350°C	400°C	450°C	500°C	550°C
»**1.4308**«	**63**	63,0	48,6	48,6	42,3	36,0	33,1	30,6					
GX5CrNi19-10	**100**	100,0	77,1	77,1	67,1	57,1	52,5	48,5					
EN 10213													
»**1.4581**«	**63**	63,0	57,6	57,6	53,2	48,6	45,7	43,2	40,3	37,8	36,0	34,2	32,4
GX5CrNiMonB19-11-2	**100**	100,0	91,4	91,4	84,5	77,1	72,5	68,5	64,0	60,0	57,1	54,2	51,4
EN 10213													

For temperatures > +400°C: Bolting material 1.7709 and bonnet made of stainless steel

Modifications
Position indicator
Throttle plug / Regulating disk
Relief plug / By-pass disk
Bonnet made of stainless steel
Soft seated disk
Conical disk



Relief plug / By-pass disk

Installation

Piping is to bed in such a manner that injurious thrust and bending forces are kept away from the valve casings. Globe valves are usually installed thus allowing the liquid to enter below the plug and to leave above it. Globe valves can also be installed in pipelines with changing flow directions up to the under mentioned differential pressures between the working pressure before the closing plug and the back pressure behind it. As soon as these differential pressures will be exceeded, relief plugs have to be provided for. These have to be installed in such a way that the pressure to be sealed has to be above the plug.

Nominal size DN	80	100
Δp [bar]	70	44

The relief plug has the function of a by-pass and can only serve its purpose when after opening a back pressure is built up so that the differential pressure becomes smaller than the figures in the above table. If this is not possible, special designs are necessary. In this case we need the exact working conditions.
When turning the handwheel it is not allowed to use additional levers.

KASKO DEMİRÇELİK MAKİNE VE İNŞAAT SANAYİ TİCARET LİMİTED ŞİRKETİ

Güzelyurt Mah. Mehmet Akif Ersoy Cad. No: 38 Gökdemir Plaza Kat: 3 Ofis: 24 Zip Code: 34524 Esenyurt / İSTANBUL

Tel: +90 850 441 25 67 Cell: +90 541 699 01 34 info@kaskomakine.com

kaskomakine.com